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# A Stepwise Methodological Framework for Enhancing Comparability in Life Cycle Assessment of CO<sub>2</sub> Adsorption in Hard-to-Abate Industries



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## Introduction

CO<sub>2</sub> adsorption is one of the most promising decarbonization method for hard-to-abate industries, but the comparability and credibility of life cycle assessment remains insufficiently evaluated.

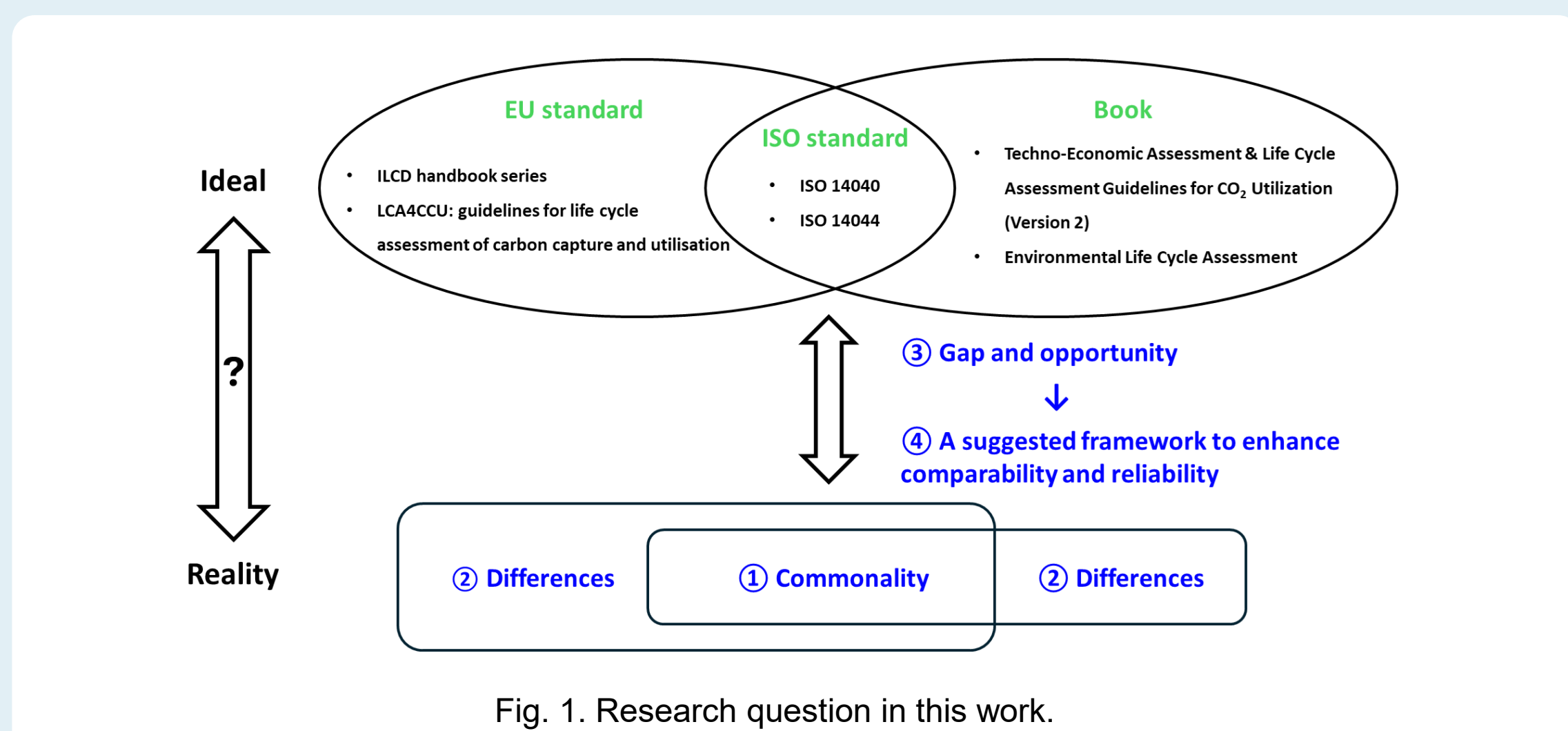


Fig. 1. Research question in this work.

## Results

Fig. 3 shows the condensed hierarchical structure of comparable CO<sub>2</sub> adsorption, which can be divided into five levels and seven sub-categories to help more clearly present the positioning of comparable objects in the entire system.

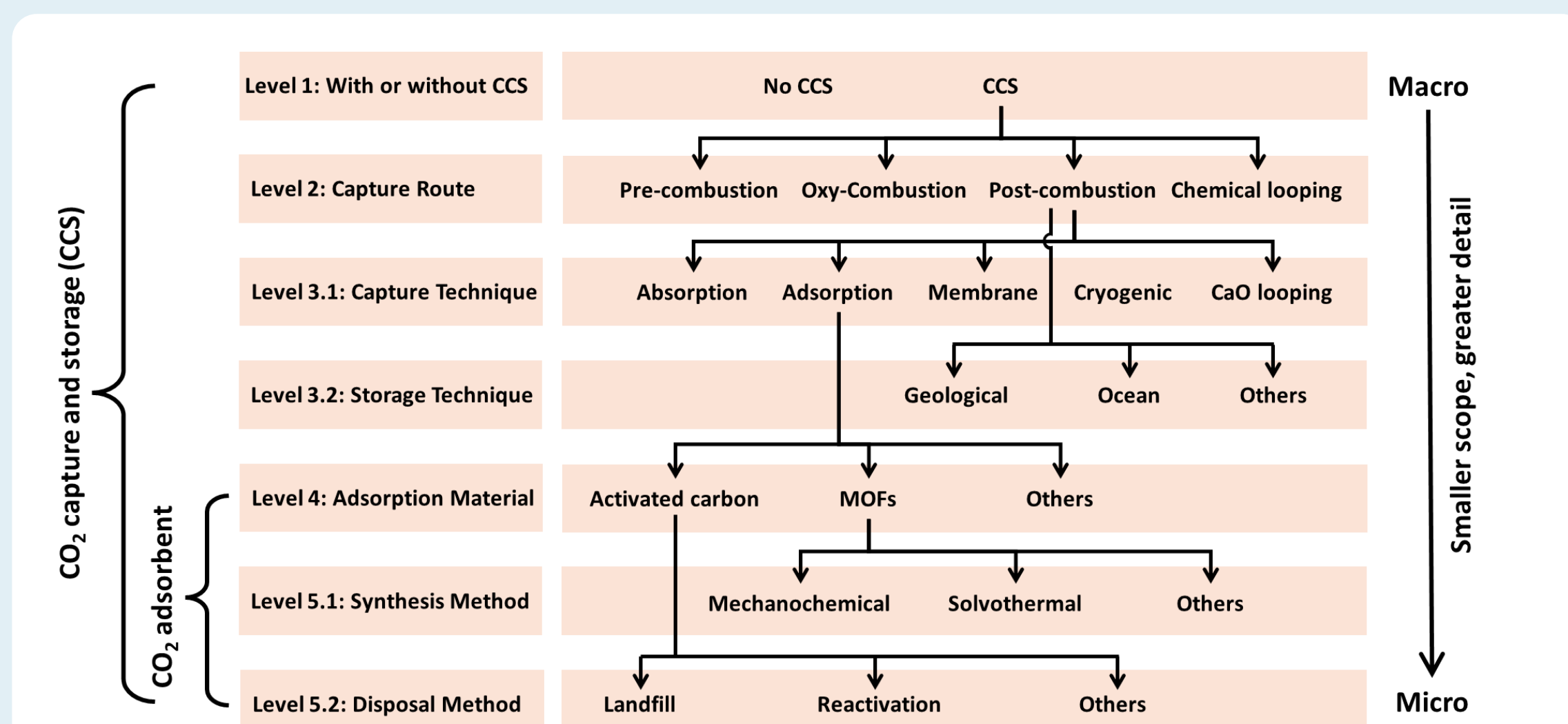


Fig. 3. A hierarchical framework of comparative LCA for CO<sub>2</sub> adsorption.

Fig. 4 shows the matching relationship between the system boundary and the technical process chain of CO<sub>2</sub> adsorption, which helps to ensure the comparability of LCA from the physical process.

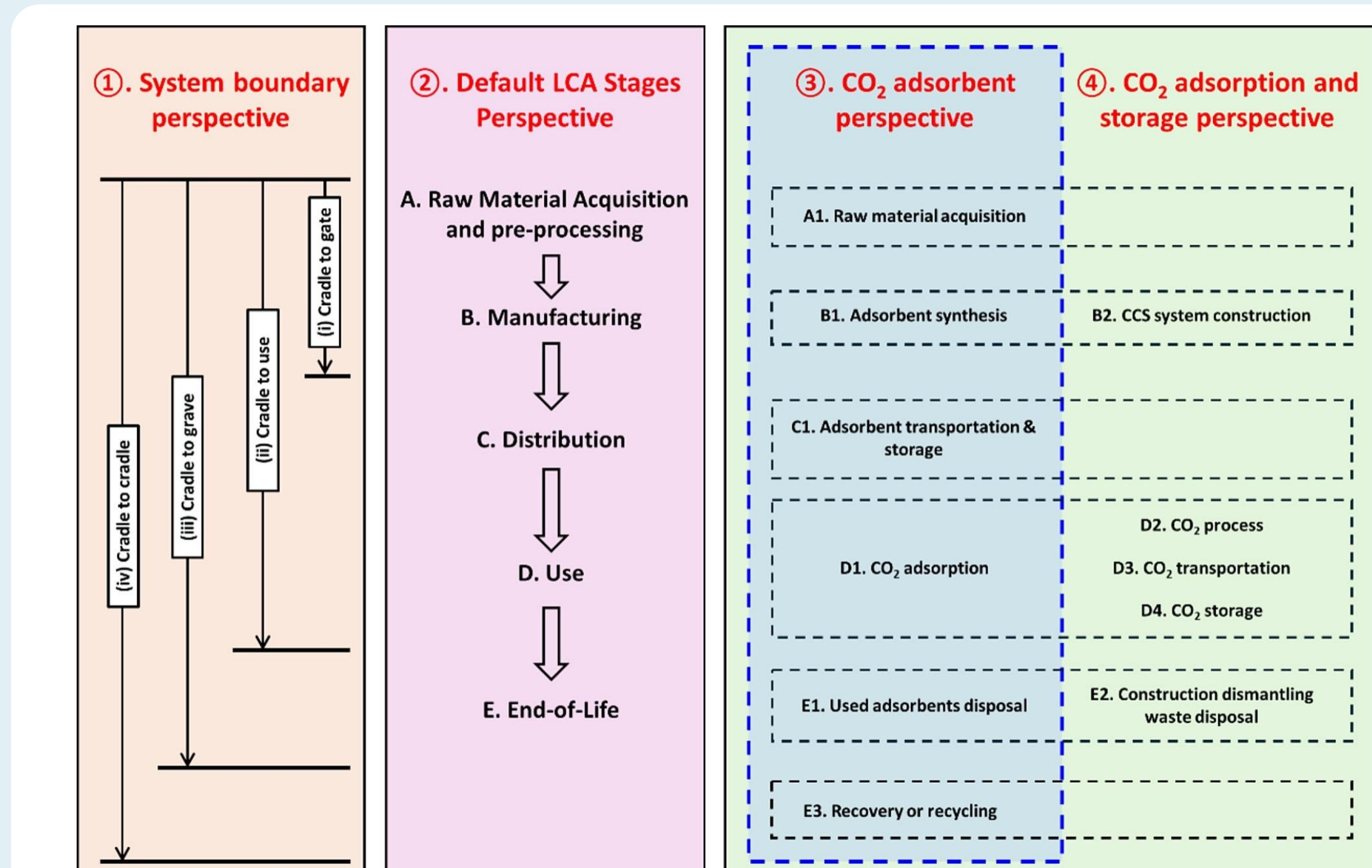


Fig. 4. A schematic diagram showing the system boundary, LCA stage and technological process chain

## Methodology

This study followed the process in Fig. 2 to screen out 31 cases, summarize their commonalities and differences, and build a stepwise enhancement framework to meet the ideal LCA methodology.

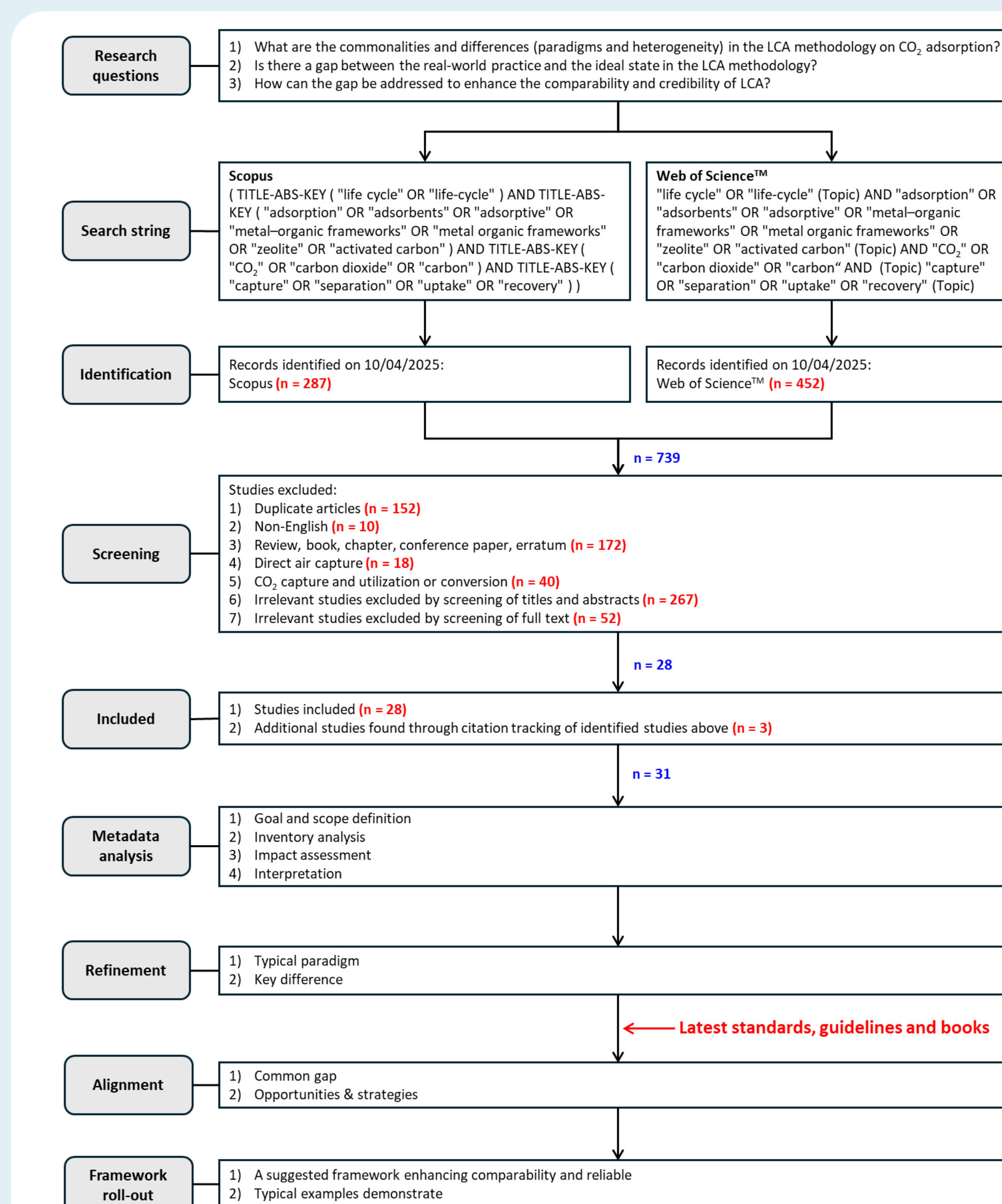


Fig. 2. The process of conducting a literature review and developing an enhanced framework.

## Conclusion

Barriers to comparability in existing LCA methodologies are identified. Fig. 5 shows the hierarchical improvement framework consist of three levels based on required additional effort levels — minor, moderate, and major efforts, could enhance the comparability of LCA.

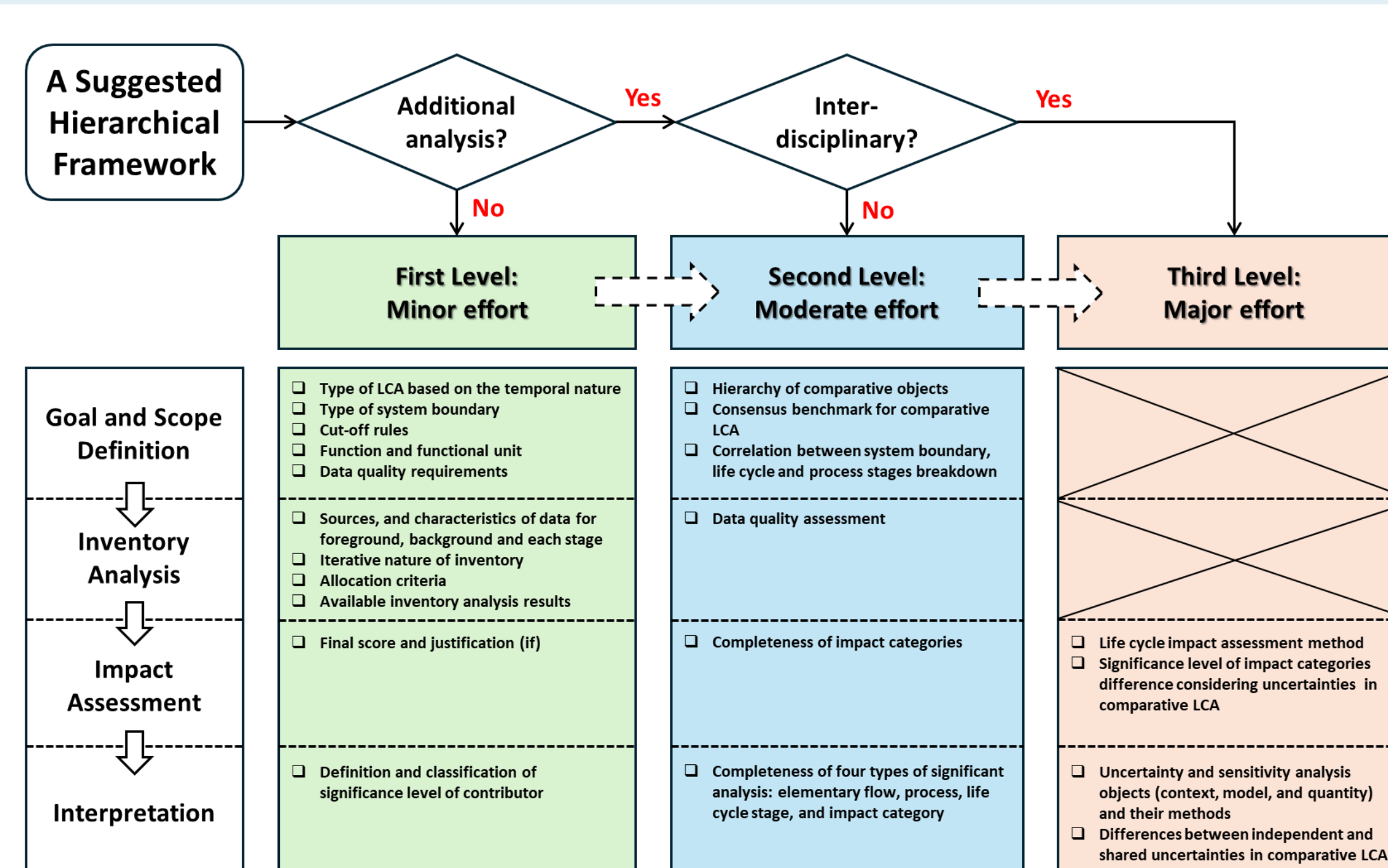


Fig. 5. A hierarchical methodological framework to enhance the LCA comparability for CO<sub>2</sub> adsorption.

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